



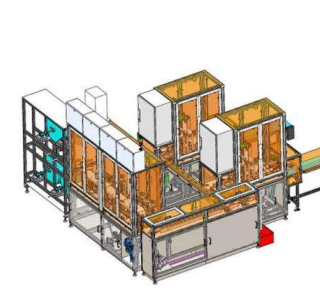
# Liquidation Sale

Complete Face Mask Manufacturing Machine  
Manufactured by PIA Automation



## Complete Face Mask Manufacturing Machine

Available for immediate sale! Complete multi-layered disposable face mask machine no longer needed for continuing operations at Continental AG. Includes over \$100,000 in face mask production material!





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## MACHINE SPECIFICATIONS:

**General Design of Components:** In principle, the product is a disposable face mask (YY/T 0969-2013) made up of a multi-layered structure, generally by covering a layer of textile with non-woven bonded fabric on both sides according.

### RAW MATERIAL:

- MIDDLE LAYER
  - Melt Blown Non-Woven
  - Width = 175mm
  - Packaged as Spool
    - 40-80mm ID x 600mm OD (max)
- INNER LAYER
  - Non-Woven Fabric
  - Width = 205mm
  - Packaged as Spool
    - 40-80mm ID x 600mm OD (max)
- OUTER LAYER
  - Non-Woven Fabric
  - Width = 175mm
  - Packaged as Spool
    - 40-80mm ID x 600mm OD (max)
- NOSE WIRE
  - Polypropylene
  - Width = 3mm
  - Packaged as Spool
    - 20-200mm ID x 460mm OD (max)
- EAR WIRE
  - Elastic
  - Diameter = 3mm
  - Packaged as Bag/Box

### Machine Performance

System Cycle Time:	80 parts per minute
OEE	85%
Operators	3 –(2) Packer & (1) Machine Tender

### System Requirements:

Country	Electrical	Air Supply
USA	600 Volt / 3 Phase / 60 Hz	87 PSI (6 Bar)
Canada	600 Volt / 3 Phase / 60 Hz	87 PSI (6 Bar)

Temperature: 41-95 °F (5-35 °C)  
 Air Humidity: 20% - 80% (no condensation)