# **CNC MACHINERY AUCTION SALE**

# Plant Liquidation Auction - Equipment No Longer Necessary from:









the recovery group

## 13 CNC MACHINES FROM HAAS, HYUNDAI & MAZAK













#### **CNC MACHINES (Continued):**

- (7) Haas 3 Axis CNC Vertical Machining Centers, Models VF-2, VF-2B, VF3SS, VF3B, VF3 and VF-7B
- (2) Haas Model SL30 CNC Turning Centers with Tool Pre-Setter and Bar Feeder

## 13 CNC MACHINES FROM HAAS, HYUNDAI & MAZAK









#### **CNC MACHINES (Continued):**

- (3) Hyundai-Kia CNC Turning Centers, Models SKT21, SKT28, L230C
- (1) Mazak Model VQC-20/40B 3-AXIS CNC Vertical Machining Center

### **BLISS STAMPING PRESS & METAL WORKING EQUIPMENT**







- VERSON MODEL T-S2-800-192-54T 800-TON CAPACITY 2-POINT STRAIGHT SIDE PRESS
- BLISS MODEL S2-150-48-36 150-TON CAPACITY 2-POINT STRAIGHT SIDE PRESS
- CLEVELAND MODEL 2-96-250 250-TON CAPACITY 2-POINT STRAIGHT SIDE PRESS

## (4) FORKTRUCKS AVAILABLE







- TAYLOR MODEL TC300S 30,000-LB. CAPACITY LP GAS FORKLIFT TRUCK
- TOYOTA MODEL 7FGCU35 7,000 LB. CAPACITY LP GAS FORKLIFT TRUCK
- TOYOTA MODEL 8FGC35U 7,250-LB. CAPACITY LP GAS FORKLIFT TRUCK

- 1 HAAS MODEL VF-3SS, S/N 1084145, (2011) [ASSET# V101] 3-AXIS CNC VERTICAL MACHINING CENTER, 24-TOOL ATC, JORGENSEN CHIP CONVEYOR, HAAS CNC CONTROL
- 1 HAAS MODEL VF-3B, S/N 1050010, (2006) [ASSET# V102] 3-AXIS CNC VERTICAL MACHINING CENTER, 24-TOOL ATC, VOP-D, 20-HP, 2-SPEED GEAR DRIVE, 1000-IPM, HAAS CNC CONTROL
- 1 HAAS MODEL VF-3, S/N 1117311, (2014) [ASSET# V103] 3-AXIS CNC VERTICAL MACHINING CENTER, 24-TOOL ATC, JORGENSEN CHIP CONVEYOR, HAAS CNC CONTROL
- 1 HAAS MODEL VF-3, S/N 15942, (1998) [ASSET# V104] 3-AXIS CNC VERTICAL MACHINING CENTER, ATC, 20-HP VECTOR DRIVE, 710-IPM, BUSHLESS SERVOS, HAAS CNC CONTROL
- 1 MAZAK MODEL VQC-20/40B, S/N 57262, (1984) [ASSET# N/A] 3-AXIS CNC VERTICAL MACHINING CENTER, WITH ATC, MAZAK MAZATROL CAM M-2 CNC CONTROL
- 1 BRIDGEPORT MODEL SERIES 1, S/N 12BR241486, (1984) [ASSET# N/A] 2-HP VARIABLE SPEED VERTICAL MILLING MACHINE, WITH 9" X 42" POWER TABLE, ACCURITE 2-AXIS DRO
- 3 OKAMOTO MODEL LINEAR 6.18, S/N N/A, (YEAR N/A) [ASSET# N/A] 6" X 18" HAND FEED SURFACE GRINDER, WITH 6" X 18" ELECTRO-MAGNETIC CHUCK
- 1 OKAMOTO MODEL ACC 1224ST GRIND-X, S/N 83764, (2005) [ASSET# N/A] 12" X 24" HAND FEED SURFACE GRINDER, WITH 12" X 24" ELECTRO-MAGNETIC CHUCK
- 1 W.F. WELLS MODEL W-9-1, S/N WO47186, (YEAR N/A) [ASSET# N/A] 9" X 18" HORIZONTAL METAL CUTTING BAND SAW
- 1 REID/FAYSCOTT MODEL HR "ROLLERWAY", S/N 21915, (1979) [ASSET# N/A] 6" X 18" HAND FEED SURFACE GRINDER, WITH 6" X 18" ELECTRO-MAGNETIC CHUCK

- 1 DAKE MODEL 905250-2 S/N 201185 (2000), ASSET 16, 150 TON CAPACITY H-FRAME HYDRAULIC SHOP PRESS, WITH ADJUSTABLE BED, ELEC-DRAULIC RAM
- 1 ROLL-IN MODEL JOURNEYMAN, S/N N/A, (YEAR N/A) [ASSET# N/A] 16" ROLL-IN VERTICAL METAL CUTTING BAND SAW
- 1 SOUTH BEND MODEL N/A, S/N N/A, (YEAR N/A) [ASSET# 18] 15" X 60" GEARED HEAD TOOLROOM LATHE, 20-2500-RPM SPINDLE SPEED RANGE, 3-JAW CHUCK, HEIDENHAIN 2-AXIS DRO
- 1 WELDERS & PRESSES MODEL 2000, S/N 1138, (1999) [ASSET# 17] 200-KVA PRESS TYPE SPOT WELDER, WITH ROBOTRON SERIES 400 WELD CONTROL
- 1 OTC DAIHEN MODEL DYNAMIC ARC CELL E100, S/N N/A, (EST. EARLY 2000'S) [ASSET# 16] SINGLE ROBOT DUAL STATION ROBOTIC WELDING CELL, WITH FANUC MODEL ARCMATE 120I 6-AXIS MIG WELDING ROBOT, S/N F52721, (2001), FANUC SERIES RJ-3 CONTROL, LINCOLN MODEL POWERWAVE 455 ARC WELDER, (2) FIXTURES
- 1 OTC DAIHEN MODEL DYNAMIC ARC CELL E100, S/N N/A, (EST. EARLY 2000'S) [ASSET# 15] SINGLE ROBOT DUAL STATION ROBOTIC WELDING CELL, WITH FANUCMODEL ARCMATE 120I 6-AXIS MIG WELDING ROBOT, S/N N/A, (2001), FANUC SERIES RJ-3 CONTROL, LINCOLN MODEL POWERWAVE 455 ARC WELDER, (2) FIXTURES
- 1 AIRFLOW SYSTEMS MODEL DC-6, S/N 1001602, (2001) [ASSET# N/A] DUST COLLECTOR
- 1 KALAMAZOO MODEL N/A, S/N N/A, (YEAR N/A) [ASSET# N/A] 6" VERTICAL BELT GRINDER
- 1 NORTH BAY MODEL TC32C, S/N 1919, (YEAR N/A) [ASSET# N/A] 30" FLOOR-TYPE DRILL PRESS

- 1 HAAS MODEL VF-2, S/N 12152, (1997) [ASSET# V105] 3-AXIS CNC VERTICAL MACHINING CENTER, 20-HP, 710-IPM, BRUSHLESS SERVOS, HAAS CNC CONTRO
- 1 HAAS MODEL VF-2B, S/N 36959, (2004) [ASSET# V106] 3-AXIS CNC VERTICAL MACHINING CENTER, VOP-B, 20-HP, 2-SPEED GEAR DRIVE, 1000-IPM, TSC (THRU-SPINDLE COOLANT), HAAS CNC CONTROL
- 1 CINCINNATI BICKFORD MODEL SUPER SERVICE, S/N N/A, (YEAR N/A) [ASSET# N/A] 6' X 15"D COLUMN RADIAL DRILL, L-SHAPED TABLE, BOX TABLES
- 1 HAAS MODEL VF-7B/40, S/N 1053489, (2006) [ASSET# V107] 3-AXIS CNC VERTICAL MACHINING CENTER, 20-HP, 2-SPEED GEAR DRIVE, 24-TOOL ATC, HAAS CNC CONTROL, 40 TAPER
- 1 DILLON MODEL DTM, S/N 99038, (2012) [ASSET# N/A] TENSILE TESTER, WIZAED PROGRAMMABLE FORCE INDICATOR, S/N 011003
- 1 HAAS MODEL SL30, S/N 3084839, (2009) [ASSET# 8] CNC TURNING CENTER, 30-HP VECTOR DUAL DRIVE, TOOL PRESETTER, CHIP CONVEYOR, HAAS CNC CONTROL, HAAS SERVO BAR 300 BAR FEEDER, S/N 93109, (2006), HAAS MODEL HPC 1000 5-HP HIGH-PRESSURE COOLANT SYSTEM
- 1 HAAS MODEL SL30, S/N 3084842, (2009) [ASSET# 9] CNC TURNING CENTER, 30-HP VECTOR DUAL DRIVE, TOOL PRESETTER, CHIP CONVEYOR, HAAS CNC CONTROL, HAAS SERVO BAR 300 BAR FEEDER, S/N 93850, (2006)
- 1 HYUNDAI-KIA MODEL SKT28, S/N 378, (2010) [ASSET# 10] CNC TURNING CENTER, LNS MODEL TURBO HB TYPE S7509309 CHIP CONVEYOR, S/N 13575009484, FANUC SERIES OITB CNC CONTROL, IMECA MODEL KID 80 TYPE 16 SERVO BAR FEEDER, S/N 291620/0209480A04, (2009)

- 1 HAAS MODEL ST30, S/N 3100436, (2014) [ASSET# 11] CNC TURNING CENTER JORGENSEN CHIP CONVEYOR, HAAS CNC CONTROL, HAAS SERVO BAR 300/BAR 48B BAR FEEDER, S/N 94634, (2014)
- 1 HYUNDAI-KIA MODEL SKT21, S/N 2816, (2010) [ASSET# 12] CNC TURNING CENTER, CHIP CONVEYOR, FANUC SERIES OITD CNC CONTROL, IMECA MODEL ADVANTAGE 66 SERVO BAR FEEDER, S/N 1201005105, (2010)
- 1 HYUNDAI-WIA MODEL L230C, S/N G1090-0097, (2018) [ASSET# N/A] CNC TURNING CENTER, CHIP CONVEYOR, HYUNDAI/WIA FANUC I-SERIES CNC CONTROL, IMECA MODEL KID 80T TYPE 16 SERVO BAR FEEDER, S/N 02182-80A02, (2018), WITH SIEMENS SIMATIC PLC CONTROL
- 1 ELGI MODEL EG45-125, S/N MTBS044163, (2020) [ASSET# N/A] 60-HP PACKAGE TYPE ROTARY SCREW AIR COMPRESSOR
- 1 MATTEI MODEL AC45HX, S/N N/A, (2012) [ASSET# N/A] 45-HP PACKAGE TYPE ROTARY SCREW AIR COMPRESSOR, WITH MAESTRO PLC CONTROL
- 1 COMP-AIR MODEL W40SS, S/N N/A, (YEAR N/A) [ASSET# N/A] 40-HP PACKAGE TYPE ROTARY SCREW AIR COMPRESSOR
- 1 GREAT LAKES AIR REFRIGERATED AIR DRYER
- 1 MFG UNKNOWN MODEL N/A, S/N N/A, (YEAR N/A) [ASSET# N/A] VERTICAL AIR RECEIVING TANK, WITH SEPURA MODEL SEP 360-ST OIL/WATER SEPARATOR
- 1 PRESS P102 FEED LINE, TO INCLUDE:
- (1) ROWE MODEL 8030J 8,000-LB. CAPACITY COIL CRADLE, 30"W, 50" OD, 35-100-FPM
- (1) SERVOMAX II MODEL SMX18 SERVO PRESS FEED, 18"W X .125"

- 1- CLEVELAND MODEL 2-96-250, (EST. 1940'S) (REBUILT 2018), 250-TON CAPACITY 2-POINT STRAIGHT SIDE PRESS, 96" X 48" BED, 20-SPM, 26.5"-32.5" SHUT HEIGHT, 16" STROKE, 6" ADJ., 19" X 20" WINDOWS, CIECO PRESS MONITOR, FLOOR STANDING
- 1 PRESS P101 FEED LINE, TO INCLUDE:
- -(1) ROWE MODEL C3-30/8J 8,000-LB. CAPACITY COIL CRADLE, S/N 26883, 20"W, 60" OD, WITH STRAIGHTENER, 020"-.159"
- -(1) COE PRESS MOUNTED FEEDER, WITH SERVOMASTER III PRESS FEED CONTROL, 60"W
- 1 VERSON MODEL T-S2-800-192-54T, S/N 10950, (1954) (REBUILT 2016), 800-TON CAPACITY 2-POINT STRAIGHT SIDE PRESS, 192" X 54" BED, 23-SPM, 25"-32" SHUT HEIGHT, 12" STROKE, 7" ADJ., 26" X 50" WINDOWS, PLC PRESS CONTROL, PIT MOUNTED
- 1 PRESS P103 FEED LINE, TO INCLUDE:
- -(1) LITTELL MODEL 40-12 4,000-LB. CAPACITY COIL REEL, S/N 90213-91, (1991), 12"W, 60" OD, 15"-20" ID
- -(1) SERVOMAX II MODEL SMX18 SERVO PRESS FEED, S/N 13-08, 18"W X .125"
- 1 BLISS MODEL S2-150-48-36, S/N N/A, (EST. 1950'S) [ASSET# P103] 150-TON CAPACITY 2-POINT STRAIGHT SIDE PRESS, 48" X 36" BED, 30-SPM, 13"-20" SHUT HEIGHT, 10" STROKE, 7" ADJ., 19" X 15" WINDOWS, KAMCO PLS PRESS MONITOR, FLOOR STANDING
- 1- BLISS MODEL S2-150-48-36, (EST. 1950'S) [ASSET# P104] 150-TON CAPACITY 2-POINT STRAIGHT SIDE PRESS, 48" X 36" BED, 30-SPM, 13"-20" SHUT HEIGHT, 10" STROKE, 7" ADJ., 19" X 15" WINDOWS, KAMCO PLS PRESS MONITOR, FLOOR STANDING
- 1 BROWN & SHARP MODEL GAGE 2000, S/N 0998-1514, (1999)
  BENCHTOP COORDINATE MEASURING MACHINE, WITH RENISHAW MIP PROBE HEAD, 22"
  X 29.5" X 3" BLACK GRANITE SURFACE PLATE TABLE, 18" X 20" X 16" MEASUREMENT
  RANGE

- 1 DUST COLLECTOR, WITH BAGHOUSE (OUTSIDE)
- 1 MILLER MODEL MILLERMATIC 251, S/N LF268668, (2005) [ASSET# N/A] 250-AMP ARC WELDER, WITH BUILT-IN WIRE FEED, BUILT-IN CART, WELDING LEADS
- 1 MILLER MODEL SYNCROWAVE 250, S/N N/A, (N/A) [ASSET# N/A] 250-AMP CONSTANT CURRENT AC/DC ARC WELDER, WITH MILLER COOLMATE 3 RADIATOR, CART & LEADS
- 1 TRINCO MODEL 36/BP, S/N 78645-10, (YEAR N/A) [ASSET# N/A] 36" DRY BLAST CABINET, WITH RECLAIM
- 1 LOT THROUGHOUT PRODUCTION AREAS, TO INCLUDE:PALLET JACKS, BANDING OUTFITS, PEDESTAL FANS, SELF DUMPING HOPPERS, DOUBLE DOOR SUPPLY CABINETS, 2-WHEEL DOLLIES, FIRE EXTINGUISHERS, WORK BENCHES, RACKING, EMERGENCY EYE WASH STATIONS, HOSE REELS, SAW HORSES, HOOKS, CHAINS, TORCH OUTFITS, WELDING CURTAIN, MISC. CONVEYOR SECTIONS, DOUBLE END PEDESTAL GRINDERS, PICNIC TABLES, BARREL PUMPS, FIBERGLASS STEP & EXTENSION LADDERS, REFRIGERATOR/FREEZER, EXCELL 2,600-PSI PORTABLE PRESSURE WASHER, HORIZONTAL TANK MOUNTED AIR COMPRESSOR, FLAMMABLE STORAGE CABINETS, SHOP VACS, ETC.
- 1 TAYLOR MODEL TC300S "BIG RED", S/N S-D7-20046, (EST. 1990) [ASSET# N/A] 30,000-LB. CAPACITY LP GAS FORKLIFT TRUCK, 96" MAX. LIFT HEIGHT, DUAL LP GAS TANKS, OHG, SOLID TIRES (HOUR METER READS 3,762 AT TIME OF INSPECTION 4/7/22)
- 1 CLARKE MODEL N/A, S/N N/A, (2014) [ASSET# N/A] ELECTRIC WALK BEHIND FLOOR SCRUBBER, WITH BATTERY CHARGER
- 1 TOYOTA MODEL 7FGCU35, S/N 70481, (2016) [ASSET# N/A] 7,000-LB. CAPACITY LP GAS FORKLIFT TRUCK, 187" MAX. LIFT HEIGHT, OHG, SOLID TIRES

- 1 LOT THROUGHOUT EDM/QC LAB AREA, TO INCLUDE: BLACK GRANITE SURFACE PLATE, STOOLS, SHOP CARTS, FIRE EXTINGUISHERS, MISC. GAGES, ETC.
- 1 LOT THROUGHOUT OFFICE AREAS, TO INCLUDE: DESKS, CHAIRS, COMPUTERS, FILE CABINETS, NETWORK EQUIPMENT, PRINTERS, CONFERENCE TABLE, CREDENZAS, ETC.